

Work Order ID 68992

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Wednesday, April 27, 2011 6:32:41 AM

Item ID: D205-564-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 4/27/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/29/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2521

Rev J

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels per PPP D205-564-011 CHG008

Sulley/27

JG CL 11-4-27

151

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

JB 11/04/27

160

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sulley/27

④

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Customer:

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Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

Identify as per dwg & Stock Location: *24*

0.00



Packaging

Memo

0.00

Packaging

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*Comp/4/27/11**4/28/11**MF**11-04-27*

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Parent Item: D205-564-011




Parent Item Name: Bearpaw

Start Date: 4/27/2011**Required Date:** 4/29/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP F00001.20 Changed pick list, MPP 2019, CHG006 EC
IPP Rev:G 06-08-28 As per Rev E JLM
IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC
IPP Rev:I 08-10-01 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2521  Bearpaw 205		Manufactured	No			151	Each	3.0000	2	2 ✓			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST495				3					
					54892			1					
					62391			2		62391			
D2182B055  Clamp Cushion Black 5.5" Long		Manufactured	No			151	Each	30.0000	8	8 ✓			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST402A				30					
					68746			30		68746			
D2274  Radius Block		Manufactured	No			151	Each	524.0000	20	20 ✓			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST010				524					
					65757			120					
					67578			404		67578			

Picklist Print

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Work Order ID: 68992

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 4/27/2011

Required Date: 4/29/2011

Start Qty: 1.00

Required Qty: 1.00

D2529
Washer

Manufactured No

151 Each 641.0000 20 20



B66953 X11 JB

Location Loc Qty Loc Code

ST016 641
64127 141
66953 500

64127 X9

D2947
Clamp

Manufactured No

151 Each 100.0000 8 8



8 ✓

~~855~~ JB

Location Loc Qty Loc Code

ST457 100
63320 100

63320

4 ✓

D3544-041
Clamp

Manufactured No

151 Each 4.0000 4 4



4 ✓

JB

Location Loc Qty Loc Code

ST458 4
55604 3
62671 1

55604 X3
62671 X1

8 ✓

AN4-13A
Bolt

Purchased No

151 Each 335.0000 8 8



8 ✓

JB 11/04/27

Location Loc Qty Loc Code

ST357 335
117313 335

117313

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Shop Packet Print

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Picklist Print

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Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 4/27/2011

Required Date: 4/29/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-15A Purchased No

151 Each

455.0000

20

20 ✓



Bolt

Location

Loc Qty

Loc Code

ST308

55

116786

55

ST357

200

117423

200

ST358

200

117313

200

116786

AN960JD416' NAS1149D0463J Purchased

No

151 Each

0.0000

20

20 ✓



Washer

MS21042L4

Purchased

No

151 Each

5,176.000

20

20 ✓



Nut

Location

Loc Qty

Loc Code

ST300

5176

116188

176

116823

2000

117441

3000

116188

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Shop Packet Print

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5.0 PARTS LIST

Qty	Part Number	Description
X	D205-564-011	BEARPAW INSTALLATION
8	D2182B055	RUBBER CUSHION
20	D2274	RADIUS BLOCK
2	D2521	BEARPAW
20	D2529	WASHER
8	D2947	CLAMP
4	D3544-041	CLAMP
8	AN4-13A	BOLT
20	AN4-15A	BOLT
20	AN960JD416	WASHERS
20	MS21042L4	NUT (OR MS21042-4)

Qty	Part Number	Description
X	DSI-9328-011	RUN-ON LANDING WEARPLATE KIT
2	D3511-041	WEARPLATE
16	AN4-17A	BOLT
4	AN4-11A	BOLT
4	AN970-4	WASHER
16	MS21042L4	NUT (OR MS21042-4)